



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-314
Job Sheet 174559



001804

Part No: D206-642-314

Job Qty: 1 ea

Part Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 4/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV Q SHEETS 29-30 IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Stores/Pkg-1	8	MAR 21 2018
110	Packaging	1 pcs	4/19/18	4/19/18	0.00	0.00	Packaging1-2	9-85	DAS 58
120	QC	1 pcs	4/19/18	4/19/18	0.00	0.00	QC4		9-89 DAS 58
125	DC	1 pcs	4/19/18	4/19/18	0.00	0.00	DC		9-89 DAS 58
130	Packaging	1 pcs	4/19/18	4/19/18	0.00	0.00	Packaging3-1		fg 083 21
140	QC21-FG	1 Ea	4/19/18	4/19/18	0.00	0.00	QC21		MAY 01 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile and create labels per PPP D206-642-314 CHG001

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-314 Location:

PPP Rev: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	90-Start up Operation	5038750
AN4-6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5019399
AN4C5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5019407
AN5-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	5017095
AN5-11A	Bolt	8 Ea (8 ea)	90-Start up Operation	5003927
AN5-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	5003926
D206-642-351	Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	505450 5055479
D206-648-013	Ground Handling Wheel Modification	1 Ea (1 ea)	90-Start up Operation	F160657
D2652	Bushing	16 Ea (16 ea)	90-Start up Operation	5039815 5049899
D2712	Set Screw	10 Ea (10 ea)	90-Start up Operation	5031303
D2932-2	Saddle RH Out, 206	1 Ea (1 ea)	90-Start up Operation	5052986

5055474x1xRH



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Container No: S057254



Part: D206-642-314

Job No: 174559

Serial No/Batch: S057254

Revision:

Inspector:

Date: 04/02/18

28
06
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D2933-2	Saddle RH In, 206	1 Ea (1 ea)	90-Start up Operation	5052994
D2934	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5014623
D2935	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5054582
D2938-2	Saddle RH Out, 206	1 Ea (1 ea)	90-Start up Operation	5053018
D2939-2	Saddle RH In, 206	1 Ea (1 ea)	90-Start up Operation	5053009
D3407-043	Tow Ring	1 Ea (1 ea)	90-Start up Operation	5159457
D3413-1	O-Ring	1 Ea (1 ea)	90-Start up Operation	5159457
D3456-1	Washer	1 Ea (1 ea)	90-Start up Operation	5050328
D3457-1	Washer	2 Ea (2 ea)	90-Start up Operation	5035433
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5038964
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5045901
MS21043-4	Nut	1 Ea (1 ea)	90-Start up Operation	5035086
NAS1149C0463R Washer		1 Ea (1 ea)	90-Start up Operation	5019381
NAS1149D0363J Washer		8 Ea (8 ea)	90-Start up Operation	5015269
NAS1149D0463J Washer		24 Ea (24 ea)	90-Start up Operation	5045845
NAS1149D0563J Washer		8 Ea (8 ea)	90-Start up Operation	5025743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-41A	8	295	0
	AN4-6A	12	610	0
	AN4C5A	1	89	0
	AN5-10A	4	195	0
	AN5-11A	8	264	0
	AN5-12A	4	416	0
	D206-642-351	1	0	0
	D206-648-013	1	5	0
	D2652	16	548	0
	D2712	10	401	0
	D2932-2	1	0	0
	D2933-2	1	2	0
	D2934	2	16	0
	D2935	2	8	0
	D2938-2	1	1	0
	D2939-2	1	0	0
	D3407-043	1	12	0
	D3413-1	1	40	0
	D3456-1	1	112	0
	D3457-1	2	43	0
	MS21042L3	8	2,841	0
	MS21042L4	12	3,022	0
	MS21043-4	1	707	0
	NAS1149C0463R	1	163	0
	NAS1149D0363J	8	3,156	0
	NAS1149D0463J	24	3,954	0
	NAS1149D0563J	8	2,196	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001804	S053437	AN3-41A	Bolt	s038750	Start Up Stores/Pkg-1	8
001804	S053392	AN5-11A	Bolt	s003927	Start Up Stores/Pkg-1	8
001804	S053384	AN5-12A	Bolt	S003926	Start Up Stores/Pkg-1	4
001804	S053350	D206-648-013	Ground Handling Wheel Modification	f160657	Start Up Stores/Pkg-1	1
001804	S039815	D2652	Bushing	S024424	Start Up Stores/Pkg-1	8
001804	S053358	D2652	Bushing	s049899	Start Up Stores/Pkg-1	8
001804	S053357	D2712	Set Screw	S031303	Start Up Stores/Pkg-1	10
001804	S052986	D2932-2	Saddle RH Out, 206	S052968	ST396	1
001804	S052994	D2933-2	Saddle RH In, 206	S052992	ST396	1
001804	S053336	D2934	Saddle Spacer	s014623	Start Up Stores/Pkg-1	2
001804	S053018	D2938-2	Saddle RH Out, 206	S053016	Start Up Stores/Pkg-1	1
001804	S053009	D2939-2	Saddle RH In, 206	S053008	Start Up Stores/Pkg-1	1
001804	S053327	D3407-043	Tow Ring	f159457	Start Up Stores/Pkg-1	1
001804	S053323	D3413-1	O-Ring	f159722	Start Up Stores/Pkg-1	1
001804	S053318	D3456-1	Washer	s050328	Start Up Stores/Pkg-1	1
001804	S053317	D3457-1	Washer	S035433	Start Up Stores/Pkg-1	2
001804	S053311	MS21042L3	Nut	S038764	Start Up Stores/Pkg-1	8
001804	S053309	MS21042L4	Nut	S045901	Start Up Stores/Pkg-1	12
001804	S053299	MS21043-4	Nut	S038086	Start Up Stores/Pkg-1	1
001804	S053298	NAS1149C0463R	Washer	S019381	Start Up Stores/Pkg-1	1
001804	S053295	NAS1149D0363J	Washer	S015269	Start Up Stores/Pkg-1	8
001804	S053290	NAS1149D0463J	Washer	S045845	Start Up Stores/Pkg-1	24
001804	S053226	NAS1149D0563J	Washer	S025743	Start Up Stores/Pkg-1	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/21/18 1:40 PM Dart.joly.jocelyne